



SPECIFICATIONS

The ultimate in a wood garage door! Hand-selected tongue-and-groove cedar siding is laminated to the face of a nominal 1 1/4-inch thick, two-sided steel insulated sandwich door, creating a structure that is superior to any other product. Each and every Woodie Plank™ door is custom-made and handcrafted to the customer's specifications.

Sections: Manufactured from 26 gauge hot-dipped galvanized steel and laminated to a CFC-free rigid polystyrene core. Sections are pre-painted white and roll formed with tongue-and-groove meeting rails. Tongue-and-groove hand-selected Inland Red Cedar face boards are milled to 4" x .375" x 54S. The boards are then laminated to the face of the steel door with epoxy-based cement, and pinned with 18 gauge brads. Overlay boards are 4"-7" x .750", and are applied to the face boards in the same manner with the rough or smooth side up, depending upon the customer's requirements. All smooth overlay face boards will have the knot and brad holes filled with exterior grade putty and sanded smooth. Section joints are cut at a 10-15 degree angle to shed water from the face of the door and minimize the appearance of the section joint. Sections are pre-sealed with a modified epoxy sealer prior to leaving the manufacturing plant.

H-4 Hardware and Track: Commercial top and bottom fixtures, 14 gauge commercial hinges, 9-inch (3-inch over 650 lbs.) 10 ball nylon rollers, pre-painted springs (except 3-75"), galvanized torsion tubes (solid shaft over 650 lbs.), self-locking fasteners and back hang bolts, operator reinforcement bracket, dual lift handles, inside lock, minimum .075 horizontal track, .060 vertical rack (3-inch over 650 lbs.).
MOSES: Various, custom designs
WINGS AND HEADS: Widths: 8", 9", 10", 12", 16" and 18" (other widths are available)
HEIGHTS: 6'9", 7', 7'3", 7'6", 7'9", 8'; other heights are available upon request—contact the factory

UPGRADE OPTIONS

Glass Designs: Various designs are available—contact the factory for additional information

Glass Type: D58 Clear, Seedy, Obscure, Tinted
Door Hardware: White powder coated hinges, tracks, struts and fasteners to enhance the inside appearance of the door and to reduce the noise levels of the door when it is operating.
Decorative Hardware:
• Wave Plate Pitcher Handle
• Dome End Twist Handle
• Drop Ring Pull Handle
• Drop Ring Twist Pull Handle
• Classic Rosette • Half Door Bolt • Cane Bolt
• Hinge Strap, 8", 12", or 18" with either Pointed, Rosette or Dome Ends
Finish:
• Pewter • Black • Rust
WARRANTY: Is a limited one year warranty. Contact your distributor for additional information.

OPTIONAL WINDOW DESIGNS

Windows will dictate door design layout



THREE PANEL MADISON ARCH



SMALL PANEL 4 LITE STOCKTON



LARGE PANEL 8 LITE STOCKTON

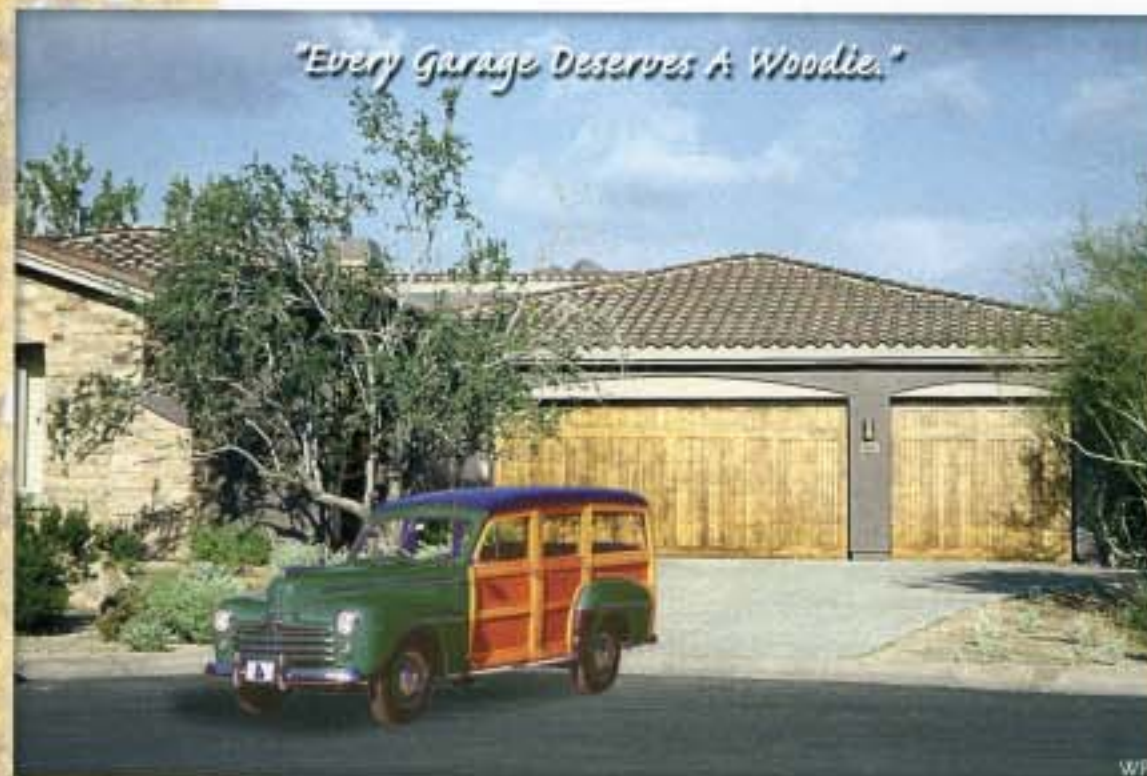


LARGE PANEL 2 LITE PLAIN

Glass Options: Clear or Tinted, Seedy, or Obscure

UNLIMITED DOOR DESIGNS

THESE 15 DOORS ARE JUST EXAMPLES BECAUSE THE DOOR DESIGNS ARE TRULY UNLIMITED. IT'S ALL UP TO YOU.



1st United Door Technologies™ is committed to creating new ideas and innovations in residential garage doors. Every door we deliver is the best engineered and manufactured available. Top grade materials, the best manufacturing process, and exclusive design innovation add up to real value for you.

DISTRIBUTED BY:



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Woodie Plank Series 3.04

The Character of Wood, The Strength of Steel!



The Woodie Plank™ Series garage doors are the ultimate in classic craftsmanship combined with modern engineering. Hand-selected tongue and groove 3/8" thick Inland Red Cedar siding is laminated to a 1 1/4" thick two-sided steel insulated sandwich door. The Woodie Plank™ Series doors are half the weight of traditional wood or pan faced steel doors. The structural integrity of the door has not been compromised with the added weight. The result is a superior product that is structurally sound.

Using a patent-pending process and design that controls the movement of the cedar siding, the cupping and crowning seen on thicker board doors are reduced. A better design and lighter weight results in a garage door with distinctive style and a longer life span.



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You Customize & Design It,
We'll Produce & Manufacture It!

The Woodie Plank™ Series doors are all custom-built and handcrafted to your design. Create a style that matches your vision. The doors can be further enhanced with a variety of classically finished wrought iron hardware and window designs.

Every detail is important at 1st United Door™. The first layer of cedar boards are applied to an insulated 1 3/4" thick two-sided steel sandwich door. The boards are applied smooth side up so that all the brad holes and knotholes can be filled with an epoxy based putty, and then the entire surface is sanded with 150-grit sandpaper. Section joints are cut at 15 degrees to minimize the appearance of the section joint and to help shed water from the joint.



WP1

The natural beauty of Inland and Western Red Cedar boards lend warmth and character to any home. Uniquely laminated to an insulated steel sandwich door, there is virtually no other product that incorporates the strength and durability of the Woodie Plank™.

WP5



Questions & Thoughts

to consider before you order

1. Will anything such as stone be added to your opening to change the reveal?
2. Is your opening arched? Is it a true radius arch? Templates with dimensions are required of all arched openings.
3. If your opening is square you may choose an arch design on the door. On a double door, do you want a single arch or a double (two door look) arch?
4. Do you want second overlay boards rough or smooth?
5. If your door has glass the second overlay can only be smooth and will dictate the design of the door due to the limited number of frame sizes.
6. Would you like your door to resemble a traditional Carriage House Door that appears to open outward with the use of dual vertical overlay boards?
7. The widest second overlay board width is limited to 7".
8. Will you be adding exterior decorative handles or hinges to the door? Consider section joints, overlay design, location, and clearances.
9. Obtain wood samples to test stains and seals prior to finishing door. All smooth overlay brad holes and knots are factory filled with stainable wood filler and may be noticeable if using only clear sealer. Rough overlay brad holes are not filled and are usually not noticeable after door is stained.
10. The second overlay tends to absorb more stain and the results are slightly darker than the first overlay (T&G base) due to the density differences. All of our cedar is solid tight knot and is not available in clear cedar.



WP2



WP4



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Sensational Sectionals