

# Ponderosa SERIES

## Model P23VP



P23VP: Shown with optional Plain View door lites.



P23VP: 23 gauge door Vertical panel. Shown with optional bevelite door lites.

The Ponderosa Series vertical panel garage door introduces an exciting innovation in style. Tall, vertical embossments rise with clean, uncluttered lines achieving a striking and unencumbered elegance. Deep woodgrain texture, the exclusive RITS™ reinforced integral truss system, and optional window designs that resemble those on many of today's homes are three of the finishing touches that make the Ponderosa Series the ideal choice for the customer wanting a stylish door that adds value to their home.



Unique vertical style panels sturdily constructed of 23 gauge woodgrain embossed steel.

**1<sup>ST</sup> UNITED DOOR TECHNOLOGIES**  
**UDT**  
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# Ponderosa Series Model P23VP & P23FL

## • Exclusive and Innovative Design

Premium quality 23 gauge 2-inch thick steel door with vertical raised panels set into 24- and 28-inch sections. A unique and exclusive design of 1st United Door Technologies, Inc. Patented: US 6,712,117 B2, US 6,705,150 B1, US 6,554,048 B1

**Specifications:** Sections are 2 inches thick in 24- and 28-inch section heights and are manufactured from heavy duty 23 gauge hot-dipped galvanized steel. Sections are pre-painted white and rotary embossed with a woodgrain texture. Ultra high definition raised panels are pressed in 1/8" height increments to a depth of .375". Tongue and groove meeting rails are roll formed into the panel incorporating the RITS™ reinforced integral truss system. Vertical stile members are 19 gauge hot dipped galvanized I-beams pre-painted white to match the interior color of the sections. Stiles are riveted and bonded to the interior face of the door with an epoxy-based cement. Bottom sections are reinforced with an aluminum "L" angle, and bonded to the bottom of the section for supporting a replaceable UV protected grooved weather seal.

**H-2 Hardware and Track:** hinges are hot-dipped galvanized, 14 gauge wide body end roller hinges and 16 gauge interior hinges. Rollers are 2-inch black nylon; galvanized torsion tubes, self-locking fasteners, pre-painted springs, lift handle, and an inside slide lock.



### Optional Energy Efficient Insulation

CFC free Polystyrene insulation with a rigid vinyl back skin, R factor of 6.25. Laminated PVC backing is available as a factory installed option.



### Exclusive RITS™ Design

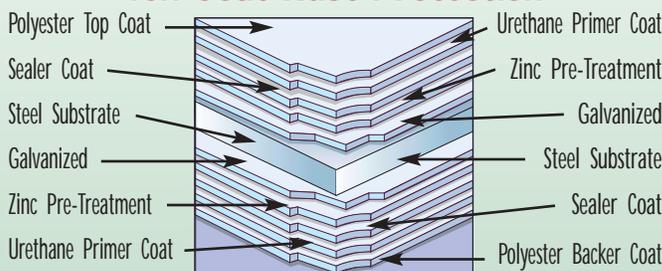
Exclusive RITS™ "Reinforced Integral Truss System" design, for increased section strength and wind-load capabilities that include tongue and groove weather resistant meeting rails.



### Reinforced Aluminum Bottom Extrusion

Heavy duty grooved "U" type weather seal is set into an aluminum reinforced "L" angle, and bonded to the bottom section.

### Ten Coat Rust Protection



Available in White only

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### I-Beam Center Stiles

Pre-painted I-beam center stiles are engineered to reinforce the construction of the section and designed to eliminate the use of plastic reinforcement angles when the section is post insulated.

### WARRANTY

First United Door Technologies warrants each garage door and component parts to be free from defects in material and workmanship to the original purchaser. A copy of this warranty is available upon request.

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### Upgrade Options:

#### Glass Designs:



Bevelite



Stockton



Diamond



Plain View

#### Hardware:

H-3 Optional hardware includes 14 gauge commercial hinges throughout. Commercial top fixtures and heavy-duty bottom fixtures, 10 ball white nylon rollers, double lift handles, inside slide lock, back-hang fasteners, pre-painted springs, galvanized torsion tube, .051 gauge Vertical track and .060 gauge Horizontal track.

#### Insulation:

CFC free Polystyrene insulation with a rigid high impact vinyl back skin, with an R-factor of 6.25.

### Widths & Heights:

Widths: 6', 8', 9', 10', 12', 14', 15', 16', 18', & 20'

Heights: 6', 6'-4", 6'-8", 7' & 8'



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